WP-902 Parts Provided:

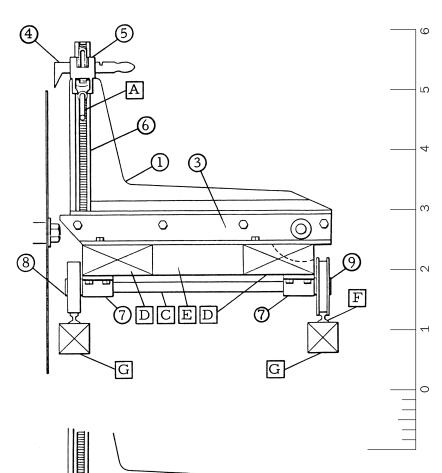
- 1. Knee (4)
- 2. R.H. Knee Guide (4)
- 3. L.H. Knee Guide (4)
- Dog (4) 4.
- Dog Head (4) 5.
- 6. Rack (4)
- 7. Axle Bearing (10)
- 8. Plain Wheel (5)
- 9. Double Flange Wheel (5)
- 10. Shaft Coupling (2)
- 11. Stop Sector
- 12. Detent Asm.
- 13. Set Ratchet
- 14. Set Lever
- 15. Reset Lever and Ratchet

Additional Items Needed:

- A. Dog Head Lever .020" Brass Wire
- B. Set Shaft .045" Brass Wire
- C. Axle
 - .045" Brass Wire
- 6" x 10" Stripwood D. Sill 6" x 8" Stripwood
- E. Cross Member
- F. Rail
- G. Stringer
- H. Set Rod
- I. **Tension Rod**

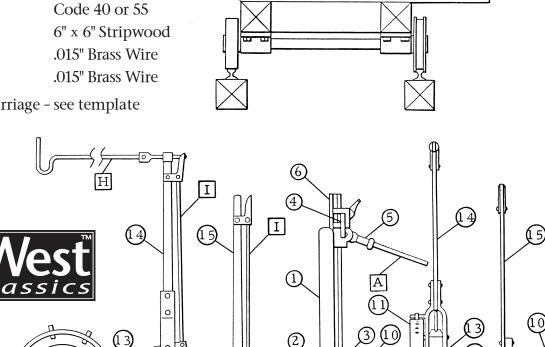
(12)

Stripwood for Carriage - see template



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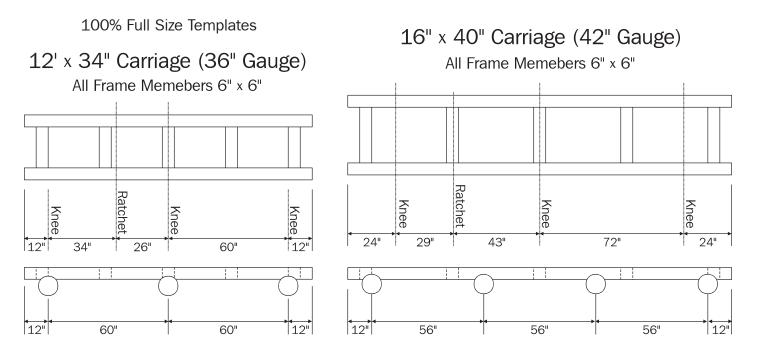
The hardware is suitable for light and medium weight carriages from 10 feet to 24 feet in length with track gauges from 36" to 48". Sectional views of minimum and maximum widths are shown on page 9.

• Rear sills on carriages wider than 38" will have to be notched to clear set ratchet.

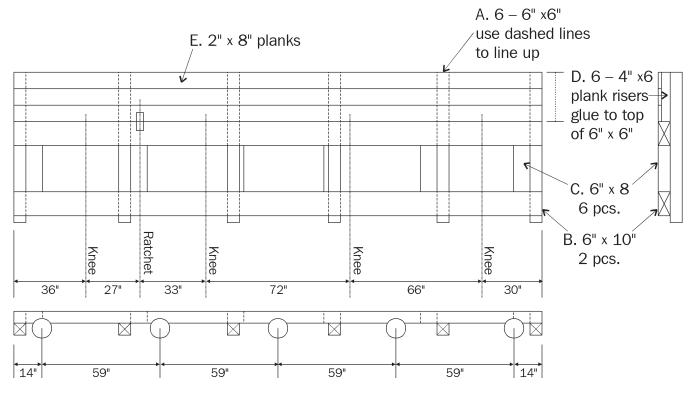
• Reset lever (15) is often omitted from light carriages.

• Carriages with setters platform do not use set rod (H) - lug can be removed from set lever

• Stop sector (11) is usually mounted on a cross member between the first and second knees with the set lever, shaft coupling, and reset lever placed to suit.



22' x 46" Carriage (48" Gauge) with Setters Platform



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Original C.H.B. Models drawings by Charles H. Brommer. Supplemental templates by Brett Gallant.